

Monday, 07/04/2008 11:47:09 AM

Julie Lecocq

Process Sheet

Customer

Prsht Rev.

First Issue

Previous Run

: CU-DAR001 Dart Helicopters Services

Job Number : 11632

: 38428

Estimate Number

P.O. Number This Issue

: 07/04/2008

S.O. No. :

: NC

: // : 33221

: MACHINED PARTS Type

Part Number Drawing Number

Drawing Name

: D2971

D2971 REV A1 : N/A

Project Number Drawing Revision

: A1

Material **Due Date**

: 11/04/2008

: CROSSBOLT SPACER

Qty:

Each Um:

Written By

Checked & Approved By Comment ,

: Est B

Re-format; Ø0.875" x 0.058" was Ø0.625" x

0.065" KJ

Additional Product

Job Number:



Seq. #: 1.0

Description: M606/76R06061-T6 Tube .875x.058W

M6064F6T0875W058

Comment: Qty.:

0.2975 f(s)/Unit Total:

5.9493 f(s)

6061-T6 Tube .375 x.058W

Cut 6061-T6 (WW-T-700/6) Ø0.875" X 0.058" Wall

(M6061T6T0.875W.058) Batch: M 7950

HARDINGE

HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

as per Dwg D2971 & Folio FA288

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

QC8 4.0

Comment: SECOND CHECK

5.0

3.0

PACKAGING 1

PACKAGING RESOURCE #1

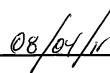
SECOND CHECK



Comment: PACKAGING RESOURCE #1

Identify and Stock Location: 4











Date: User: * Monday, 07/04/2008 11:47:10 AM

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CROSSBOLT SPACER

Job Number: 38428

Part Number: D2971

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



MF 08-04-15

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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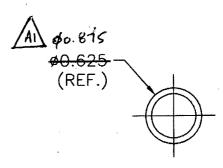




DESIG	N PF	DRAWN BY	DART AEROSPACE U	ISA, INC.
CHECK	(ED	APPROVED	DRAWING NO. D2971	REV. A SHEET 1 OF 1
DATE	<u>*!</u>	I	TITLE	SCALE
00.0	03.13		CROSS BOLT SPACER	1:1
Α		00.03.13	NEW ISSUE	`
Ai	4-00	02.10.30	CHANGE TO 0.875 00 × 0.	.058 Mu

RELEASED

·	3.475 ±0.030 3.475 ±0.000	



SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE

0.875 DIA × 0.058 WALL MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA: x 0.065 WALL TOLERANCES ARE, PER DART QSI 018 UNLESS OTHERWISE NOTED

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THE ASSOCIATION OF LITE	Work Order: 38428
DART AEROSPACE LTD	
Description: Cross BOLT SPACER	Part Number: 1) 29 7/
	Page 1 of 1
Inspection Dwg: () 2 9 7/ Rev: A	

. •	FIRST ARTICLE INSPECTIO			Prototype			
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Com	ments
2.400"	7 030	3,401"					
N 975"	+,010	0.874					
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Measured by:	TE 10	udited by:	Jul	P	rototype Appr	roval:	110
	08/04/11	Date:	of .07	1.//		Date:	PI
Rev Date	Change					evised by	Appro
A Date	New Issue				, KJ	I/RF	

